## 1 Numerical calculation using Matlab

Terminal velocity of solid particles in the fluid can be determined from;

$$
u_{t}=\sqrt{\frac{4 g\left(\rho_{p}-\rho\right) D_{p}}{3 C_{D} \rho}}
$$

$u_{t}=$ terminal velocity, $D_{p}=$ particle size, $\rho_{p}=$ particle density
$\rho=$ fluid density, $\mu=$ fluid viscosity, $C_{D}=$ drag coefficient, $\operatorname{Re}=$ Reynolds number
$\mathrm{C}_{\mathrm{D}}=24 / \operatorname{Re} \quad: \operatorname{Re}<0.1$
$\mathrm{C}_{\mathrm{D}}=(24 / \operatorname{Re})\left(1+0.14 \mathrm{Re}^{0.7}\right) \quad: 0.1 \leq \operatorname{Re} \leq 1000$
$\mathrm{C}_{\mathrm{D}}=0.44 \quad: 1000 \leq \operatorname{Re} \leq 350000$
$\mathrm{C}_{\mathrm{D}}=0.19-8^{*} 10^{4} / \operatorname{Re} \quad: \operatorname{Re} \geq 350000$
$\operatorname{Re}=D_{p} u_{t} \rho / \mu$
$\mathrm{G}=9.806 \mathrm{~m} / \mathrm{s}^{2}$
Assumption: only one particle and no wall effect for this problem
Case1:
Solid: shape: sphere size $D_{P}=0.2 \mathrm{~mm} . \rho_{p}=1800 \mathrm{~kg} / \mathrm{m}^{3}$
Liquid: $\rho=995 \mathrm{~kg} / \mathrm{m}^{3}, \mu=8.931 \times 10^{-4} \mathrm{~kg} /\left(\mathrm{m}^{*} \mathrm{~s}\right)$
Case2:
Solid: particle shape: sphere size $D_{P}=0.5 \mathrm{~mm} . \rho_{\mathrm{p}}=1800 \mathrm{~kg} / \mathrm{m}^{3}$
Liquid: $\rho=995 \mathrm{~kg} / \mathrm{m}^{3}, \mu=8.931 \times 10^{-4} \mathrm{~kg} /\left(\mathrm{m}^{*} \mathrm{~s}\right)$
Case3:
Solid: particle shape: sphere size $D_{P}=1.0 \mathrm{~mm} . \rho_{\mathrm{p}}=1800 \mathrm{~kg} / \mathrm{m}^{3}$
Liquid: $\rho=995 \mathrm{~kg} / \mathrm{m}^{3}, \mu=8.931 \times 10^{-4} \mathrm{~kg} /\left(\mathrm{m}^{*} \mathrm{~s}\right)$
Case4:
Solid: particle shape: sphere size $D_{P}=1.5 \mathrm{~mm} . \rho_{\mathrm{p}}=1800 \mathrm{~kg} / \mathrm{m}^{3}$
Liquid: $\rho=995 \mathrm{~kg} / \mathrm{m}^{3}, \mu=8.931 \times 10^{-4} \mathrm{~kg} /(\mathrm{m} * \mathrm{~s})$
Case5;
Solid: particle shape: sphere size $D_{P}=2.0 \mathrm{~mm} . \rho_{\mathrm{p}}=1800 \mathrm{~kg} / \mathrm{m}^{3}$
Liquid: $\rho=995 \mathrm{~kg} / \mathrm{m}^{3}, \mu=8.931 \times 10^{-4} \mathrm{~kg} /\left(\mathrm{m}^{*} \mathrm{~s}\right)$
1.1 Write an algorithm (sequence) for terminal velocity calculation.
1.2 Check the following code written for this problem. If there is any error in the program, circle the errors and write the correct code. Add, remove or rewrite some parts of the code with the correct one.
1.3 Find the terminal velocity of the solid particle for each case.
\% terminal velocity of solid particles in the fluid
$\%$ ut= terminal velocity, $\mathrm{dp}=$ particle size, rop = particle density
$\%$ ro=fluid density, vis = fluid viscosity, $\mathrm{cd}=$ drag coeficient
syms ut,g, rop, ro, dp, cd, vis
$\% \mathrm{a}=[]$ to install diameters of particle
$\% \mathrm{~b}=[]$ to install terminal velocity of particle, re= reynolds number
$\mathrm{a}=[] ; \mathrm{b}=[] ; \mathrm{g}=9.806 \mathrm{~m} / \mathrm{s}^{\wedge} 2$;
230-351 Comp. Apllications for Chem. Eng. Final Exam 03
ro $=995 ;$ vis $=8.931 * 10^{\wedge}(-4) ;$
for $\mathrm{i}=1: 4$
case ' 1 '
$d p=0.2 \mathrm{e}-03 ; \quad \operatorname{rop}=1800 ;$
case '2'
$d p=0.5 e-03 ;$
case ' 3 '
$\mathrm{dp}=1.0 \mathrm{e}-03 ;$
case '4'
$\mathrm{dp}=1.5 \mathrm{e}-03 ;$
else
$\mathrm{dp}=2.0 \mathrm{e}-03 ;$
end
$\mathrm{e} 1:=1 ; \mathrm{n}=1$;
$u t=0.5$; initial guess of ut
while (el>=0.0001 and $\mathrm{n}<=50$ )
$\mathrm{ut}=\mathrm{sqrt}\left(4^{*} \mathrm{~g}^{*}(\right.$ rop-ro $\left.) * \mathrm{dp} /(3 * \mathrm{~cd} * \mathrm{p})\right)$
$r e=d p^{*} u t^{*} r o / v i s$
if re $<0.1$
$\mathrm{cd}=24 / \mathrm{re}$
else if and(re $>=0.1, \mathrm{re}<=1000)$
$\mathrm{cd}=(24 / \mathrm{re})^{*}\left(1+0.14 \mathrm{re}{ }^{\wedge} 0.7\right)$
else if and(re $>1000$, re $<=350000$ )
$\mathrm{cd}=0.44$
else if re $=>350000$
$\mathrm{cd}=0.19-8^{*} 10^{\wedge}(4) / \mathrm{re}$
end
e1=|ut-uti|
uti=ut
end
$\mathrm{a}=[\mathrm{adp}]$
$b=\left[\begin{array}{ll}b u t\end{array}\right]$
end
figure (1)
plot (ab)
xlabel("particle diameter")
ylabel(" terminal velocity")
end

2 Find the solution of the following linear programming problem
A utility requires the blend of coals that its burns contain no more than $0.6 \%$ sulfur, $0.05 \%$ phosphorus and $2 \%$ ash. Four different types of makeup coal are available, with their characteristics and costs shown below. Because of a restricted supply of coal \#2, it can constitute no more than one-half of the blend. How should the makeup coals be mixed in order to meet the above constraints and also get a minimum cost for the utility ?

| Coal \# | \% Sulphur | \% Phosphorus | \%Ash | Cost, \$/ton |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 0.2 | 0.05 | 2 | 30 |
| 2 | 1.0 | 0.06 | 3 | 15 |
| 3 | 0.5 | 0.03 | 1 | 25 |
| 4 | 0.7 | 0.03 | 2 | 20 |

2.1) Based on one ton of final mixed coal, what is the value of $x 1+x 2+x 3+x 4$ ? Where $\mathrm{x} 1, \mathrm{x} 2$, x 3 and x 4 are the amounts of coal types $1,2,3$ and 4 , respectively.
2.2) This is maximization or minimization problem (objective), mark on the number. [2]

1) Maximization
2) Minimization
2.3) What are the variables we have to vary to get the answer? $\qquad$ .
[2]

## 2.4) Is the LP formula below correct?

Cost $=30 \times 1+15 \times 2+25 \times 3+20 \times 4$
Minimize cost $=$ minimize $z=30 \times 1+15 \times 2+25 \times 3+20 \times 4$
Subject to

$$
\begin{gathered}
\mathrm{x} 1+\mathrm{x} 2+\mathrm{x} 3+\mathrm{x} 4=1 \\
0.2 \mathrm{x} 1+1 \mathrm{x} 2+0.5 \mathrm{x} 3+0.7 \mathrm{x} 4 \leq 0.6 \\
0.05 \mathrm{x} 1+0.06 \times 2+0.03 \times 3+0.03 \times 4 \leq 0.05 \\
2 \mathrm{x} 1+3 \times 2+\mathrm{x} 3+2 \mathrm{x} 4 \leq 2 \\
\mathrm{x} 2<0.5 \\
\mathrm{x} 1, \mathrm{x} 2, \mathrm{x} 3, \mathrm{x} 4 \geq 0
\end{gathered}
$$

If it is incorrect, correct it to give the rig solution and solve this problem by using " Solver" in Excel.
2.5) Use "linprog" in Matlab to find this LP problem (get the solution of the problem). If you think the formula above is wrong, assume that you can use the formula in this problem).
[30]
Note
$\mathrm{x}=\operatorname{lin} \operatorname{prog}(\mathrm{f}, \mathrm{A}, \mathrm{b})$ solves the linear programming problem:
$\min f^{*} \mathrm{x}$ subject to: $\mathrm{A}^{*} \mathrm{x}<=\mathrm{b}$
x
$\mathrm{x}=\operatorname{linprog}(\mathrm{f}, \mathrm{A}, \mathrm{b}, \mathrm{Aeq}, \mathrm{beq})$ solves the problem above while additionally satisfying the equality constraints Aeq*x = beq.
$\mathrm{x}=\operatorname{linprog}(\mathrm{f}, \mathrm{A}, \mathrm{b}, \mathrm{Aeq}, \mathrm{beq}, \mathrm{LB}, \mathrm{UB})$ defines a set of lower and upper bounds on the design variables, x , so that the solution is in the range $\mathrm{LB}<=\mathrm{X}<=\mathrm{UB}$. Use empty matrices for LB and UB
if no bounds exist. Set $\mathrm{LB}(\mathrm{i})=-\operatorname{Inf}$ if $\mathrm{X}(\mathrm{i})$ is unbounded below; set $\mathrm{UB}(\mathrm{i})=\operatorname{Inf}$ if $\mathrm{X}(\mathrm{i})$ is unbounded above.

What are the matrices used in the command "linprog" to solve LP problem $\mathrm{f}=$ ?
$\mathrm{A}=$ ?

Aeq=?
$\mathrm{B}=$ ?
$B e q=$ ?

3 Tables 1 shows the concentration of Acetic acid Versus time for $\mathrm{C}_{\mathrm{AO}}=2 \mathrm{~mol} / \mathrm{dm}^{3}$ and $\mathrm{C}_{\mathrm{Bo}}=2 \mathrm{~mol} / \mathrm{dm}^{3}{ }^{3}$

| Time (min) | Concentration Ca, <br> mole/dm $^{\mathbf{3}}$ |
| :---: | :---: |
| 0 | 2.0 |
| 120 | 1.705 |
| 150 | 1.647 |
| 180 | 1.595 |
| 210 | 1.546 |
| 240 | 1.501 |
| 270 | 1.46 |
| 300 | 1.421 |

3.1) Write this table in Matlab code as a matrix $\mathbf{A}$ for time and concentration above. What is the size of matrix " A "?
3.2) If we already have matrix $A$, the following program shows the code in Matlab for how to get a vector for time and concentration $\mathrm{C}_{\mathrm{a}}$, separately. Is the entire program correct? If it is incorrect, change to the correct code.
[10]
\%data analysis
$\%$ concentration of acetic acid versus time for $\mathrm{Cao}=2 \mathrm{~mole} / \mathrm{dm}^{\wedge} 3$ and $\mathrm{Cbo}=2 \mathrm{~mole} / \mathrm{dm}^{\wedge} 3$
\%matrix below shows time in the first column and concentration in the second column $\mathrm{a}=(0$ 2;120 1.705;150 1.647;180 1.595;210 1.546;240 1.501; 270 1.46;300 1.421) time $=\mathrm{a}[:, 1] ;$ conc=a[:,2];
plot(time, conc)
3.3) what is the coefficients if we estimate this curve with $1^{\text {st }}, 2^{\text {nd }}$ and $3^{\text {rd }}$ order polynomials? And which order estimation is the most suitable for this problem? Why? [12]
$1^{\text {st }}-$ order
$2^{\text {nd }}$-order
$3^{\text {rd }}$-order

