

Name.....Student I.D.....

**Department of Mining and Materials Engineering  
Faculty of Engineering  
Prince of Songkla University**

Final Examination for Semester: 2

Academic Year: 2005

Date: February 22, 2006

Time: 09.00-12.00

Subject: 237-508 Structures and Mechanical Properties of Materials

Room: R300

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**Instruction**

1. There are 4 problem sets. Please do all of them and write your answers on the space provided after each problem set. If you need more space, you can write on the back of the paper.
2. Dictionary, calculator, and stationery are allowed.
3. Text books, course notes and other studying materials are not allowed.
4. This final exam is counted for 40% of the total grade.

Asst. Prof. Dr. Thawatchai Plookphol

Problem No.	Full Score (points)	Student's Score (points)
1.	10	
2.	10	
3.	20	
4.	20	
Total	60	





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3. Suppose you are planning to perform creep experiment on polycrystalline rock salt (NaCl) and you are interested in the power-law creep behavior of this material.

Please use the deformation-mechanism map given below to design the experimental conditions, e.g. what are temperature and stress ranges in which creep experiment will be performed? Show your calculations and explain the reasons to support your answer. (20 points)

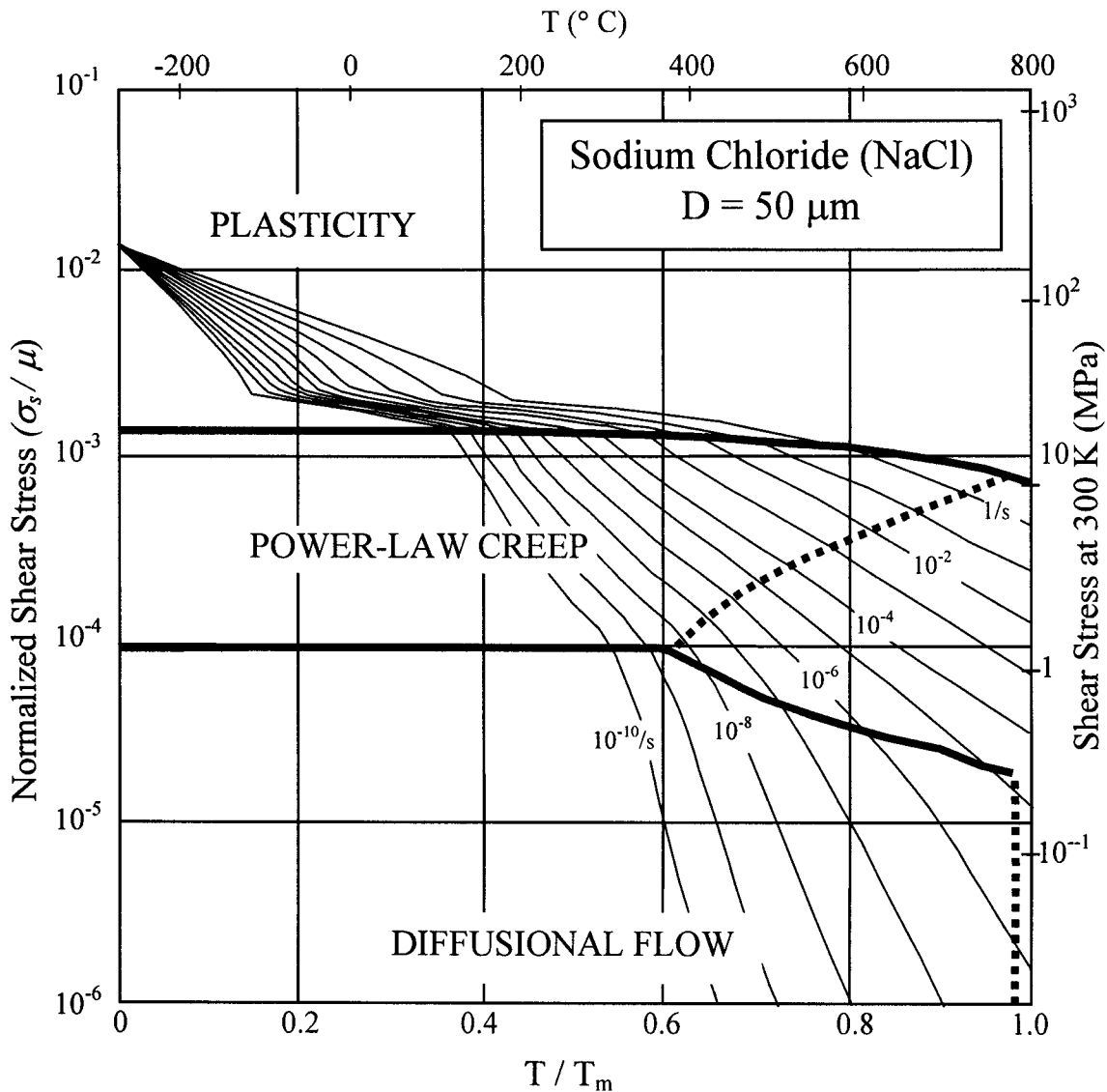


Figure 1 Deformation-mechanism map for sodium chloride (NaCl) of grain size 50 μm. [Redrawn from Frost and Ashby, 1982]

Given:

$$\sigma_s = \frac{\sigma_1}{\sqrt{3}}$$

where  $\sigma_s$  is shear stress, and  $\sigma_1$  is normal stress.

$$T_m = 797 \text{ }^\circ\text{C}$$

$$\mu \cong 10,000 \text{ MPa}$$

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4. Data from creep tests on 7075-T651 aluminum alloy are shown in the tables below

Data from creep experiments performed at constant temperature,  $T = 473$  K.

Creep Stress, $\sigma$ (MPa)	Minimum Creep Rate, $\dot{\epsilon}_{ss}$ (1/s)
80	$3.5 \times 10^{-8}$
100	$4.9 \times 10^{-8}$
120	$1.6 \times 10^{-7}$
140	$4.5 \times 10^{-7}$
160	$6.5 \times 10^{-7}$

Data from creep experiments performed at constant stress,  $\sigma = 100$  MPa.

Creep temperature, $T$ (K)	Minimum Creep Rate, $\dot{\epsilon}_{ss}$ (1/s)
423	$3.6 \times 10^{-9}$
473	$4.9 \times 10^{-8}$
523	$6.1 \times 10^{-6}$

According to the power-law creep equation,

$$\dot{\epsilon}_{ss} = A \sigma^n \exp\left(-\frac{Q_c}{RT}\right)$$

where,  $A$  is the material constant

$\sigma$  is the creep stress

$n$  is the creep stress exponent

$Q_c$  is the activation energy for creep

$R$  is the universal gas constant (8.314 J/mole·K), and

$T$  is the absolute temperature.

Please estimate the values of  $n$  and  $Q_c$ . What kind of creep mechanism is dominant and why? Explain the creep mechanism you suggest. (20 points)

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